

UP-JACKETED GRP ROD

TECHNCAL DATA SHEET

S. No.	PARAMFTERS	UNITS	SPECIFICATIONS	TEST MERHOD
1	Surface	-	Smooth, Free from cracks	Visual
2	Diameter (Uncoated Rod)	mm	$d \pm 0.05$	Micrometer
3	Diameter (Coated Rod)	mm	$D + 0.10/-0.05$	Micrometer
4	EAA Coating Thickness (As per customer requirement)	Microns	40 ± 20	Micrometer
5	PE Coating thickness (As per customer requirement)	mm	$\square 0.5$	Micrometer
6	Min. Bending Dia. at 25°C	mm	$\square 25 \times \text{Dof Rod}$	Mandrel Bend
7	Glass content	%	82 ± 3	By Weight
8	Tensile Strength	Kg/mm2	$\square 140$	ASTMD 3916
9	Tensile Modulus	Kg/mm2	$\square 5000$	ASTMD 3916
10	Elongation at break	%	$\square 2.5$	ASTMD 3916
11	Heat Stress at 80°C For 24 hours	mm	50 x Diameter of Rod	ASTMD 0696